



FasTrac 400 Cement

HIGH-PERFORMANCE CEMENT SYSTEM



Technical Data Sheet

PRODUCT DESCRIPTION

FasTrac 400 Cement is a shrinkage-compensated, rapid-setting cement system used for fast turnaround concrete mixes. Designed to be used with local aggregates, FasTrac 400 Cement is used in rapid setting concrete mixes with excellent long term durability properties.

APPLICATIONS

- Bridge Deck Repairs
- Airport Runways
- Parking Decks
- Dowel Bar Retrofit

FEATURES

- 3 Hour Traffic Ready
- Shrinkage Compensated
- Excellent Freeze Thaw Resistance
- Low Chloride Permeability

MIX DESIGN

A final mix design based upon local aggregates should be developed and submitted prior to commencing work. Trial batches should be considered to confirm final mix design against specifications. Contact FasTrac Construction Products for more information regarding mix designs.

SURFACE PREPARATION

Condition surfaces to between 40°F and 90°F (4.4°C and 32°C). Concrete should be structurally sound and mechanically profiled to a Concrete Surface Profile (CSP) of 7 or greater in accordance with ICRI Standard 310.2R Selecting and Specifying Concrete Surface Preparation for Coatings, Sealers and Polymer Overlays. Sawcut perimeter edges to a minimum 1-inch depth. All loose, broken, unsound concrete and standing water must be removed. Blow out concrete surfaces of all dust, debris, and bond inhibiting contaminants with oil free compressed air. Concrete shall be saturated surface dry prior to placement.

MIXING

Mix via volumetric mixer for large volume repairs or concrete mixer for small repairs following approved mix design. For small mixes, add water followed by dry ingredients. Ensure mix design water: cement ratio is not exceeded during mixing. Confirm slump as required after mixing.

APPLICATION

Discharge or pour concrete into the area, strike off, screed and finish immediately. Place into area full depth and work into substrate. Vibrate as necessary. Do not add water to the surface to aid finishing.

CURING

Apply a curing compound meeting the requirements of ASTM C 309 immediately after final finishing.

CLEAN UP

All surfaces, tools and equipment may be cleaned with water immediately after use and prior to hardening of concrete.



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PACKAGING AND YIELD

50 lb. (22.7 kg) bags; 2,000 lb (907 kg.) bulk bags. Yield dependent upon local aggregate used, slump and mix design. Typically, a 2,000 lb (907 kg.) bulk bag will provide enough cement for a 3 cubic yard (2.3 cubic meters) mix.

SHELF LIFE AND STORAGE

Shelf life: 1 year from date of manufacture when stored in dry weatherproof conditions.

Storage Temperatures: 40° F (4.4°C) to 95° F (35° C).

TYPICAL PROPERTIES at 75° F (23.8° C)		
TEST METHOD		RESULTS
Water : Cement Ratio		0.38 to 0.42
ASTM C191 Set Time		20-30 minutes initial / 30-40 minutes final
ASTM C39 Compressive Strength 3" x 6" Cylinders		
	2 Hours	3,500 psi (24.1 MPa)
	3 Hours	4,300 psi (29.7 MPa)
	1 Day	5,800 psi (39.9 MPa)
	7 Days	6,500 psi (44.8 MPa)
	28 Days	7,000 psi (48.3 MPa)
ASTM C882 Slant Shear Bond Strength		
	1 Day	2,700 psi (18.6 MPa)
	28 Days	2,900 psi (19.9 MPa)
ASTM C666A Freeze Thaw Resistance		
	28 Days	95% RDM

HEALTH AND SAFETY INFORMATION

Read SDS thoroughly before use. Use of this product can expose user to respirable silica, which is known by the state of California, IARC and NTP to cause cancer. Do not breathe dust and avoid all contact with skin and eyes. Wear proper PPE including long sleeves, eye protection, gloves and NIOSH / MSA approved respiratory protection. In case of contact with skin, immediately wash affected area. In case of contact with eyes, flush eyes for 15 minutes with water and seek medical attention.

LIMITED WARRANTY

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Every reasonable effort is made to apply exacting standards both in the manufacture of "FasTrac 400 Cement" product and in the information which we issue concerning these products and their use. We warrant our products to be good quality and will replace or, at our election, refund the purchase price of any products proved defective. Satisfactory results depend not only on quality products, but also upon many factors beyond our control. Therefore, except for such replacement or refund, Cornerstone Construction Material LLC (CCM) makes no warranty or guarantee, express or implied, including warranties of fitness for a particular purpose or merchantability, respecting its products, and Cornerstone Construction Material LLC (CCM) shall have no other liability with respect thereto. Any claim regarding a product defect must be received in writing within one year of the date of shipment. No claim will be considered without such written notice or after the specified time interval. The User shall determine the suitability of the products for the intended use and assume all risks and liability in connection therewith. Any authorized change in the printed recommendations concerning the use of our products must bear the signature of the Cornerstone Construction Material LLC (CCM) technical manager.

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